

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D412-630 REV. M OR EARLIER AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-630 REV. 4 OR EARLIER

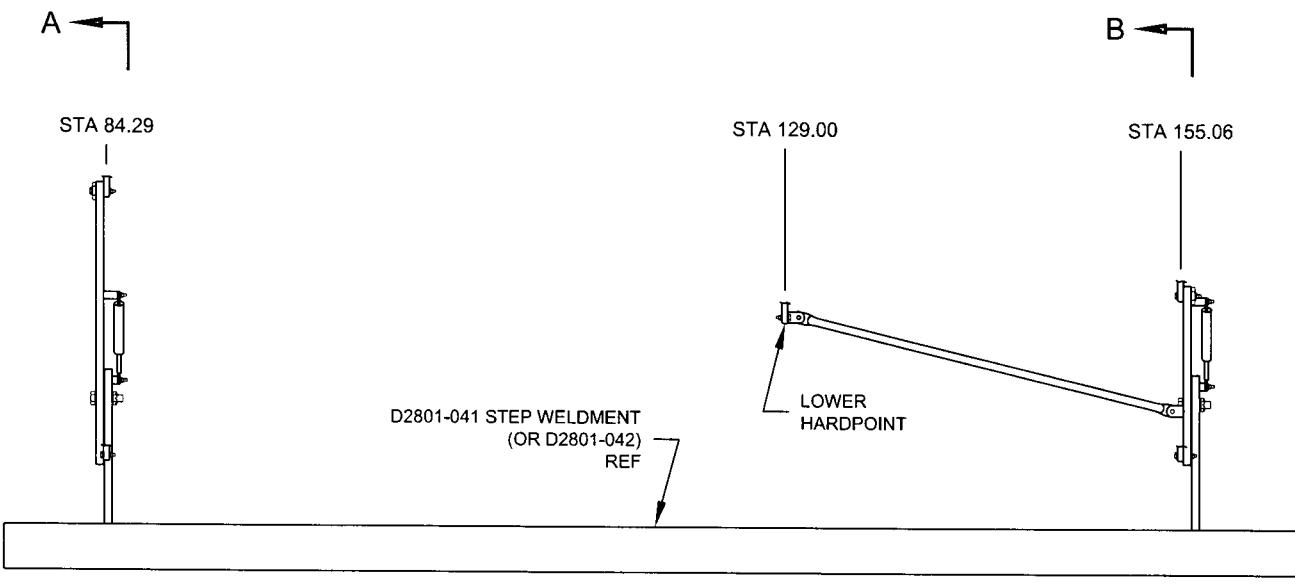
REF. CANADIAN STC: SH96-69

REF. FAA STC: SR00595NY, SR00597NY, SR00598NY

REF. EASA STC: EASA.IM.R.S.01204

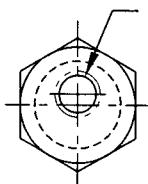
REF. JCAB STC: STC-112-2-TYO

ON D412-630-013/014 STEPS, IT IS ACCEPTABLE TO OPEN UP THE HOLE IN D2806-1/3 BUSHING TO MATCH
THE AIRCRAFT HARPOINTER AND CHANGE THE BOLT SIZE FROM AN4 TO AN5 OR AN6 AT STA 84.29 AND
STA 155.06 AS FOLLOWS:



D412-630-013 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-014 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)

ENLARGE HOLE AS FOLLOWS
 Ø0.323 FOR AN5 BOLT
 Ø0.391 FOR AN6 BOLT

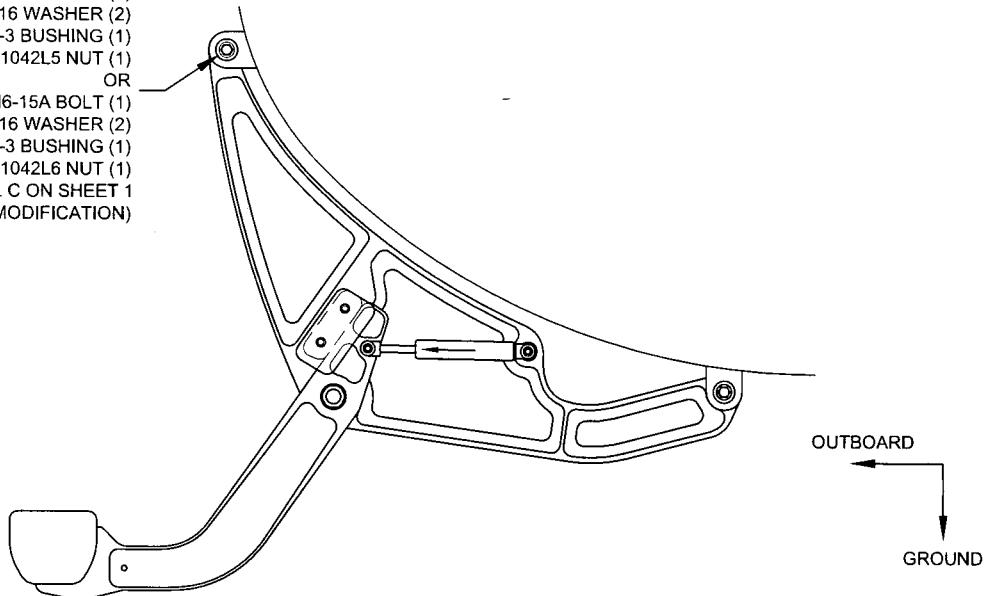


DETAIL C: D2806-1/3 BUSHING MODIFICATION

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED 	
BY:	D. SHEPHERD (DE # 02)
DATE:	12.05.01
CERT. NO.:	SH96-69
ISSUE NO.:	7

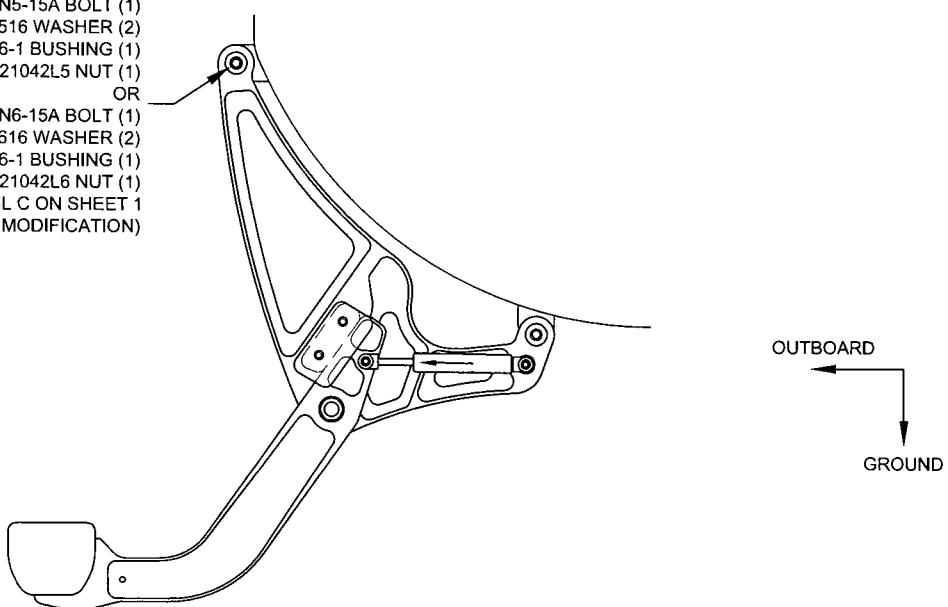
B	ADDED BUSHING MOD AT STA 84.29; REMOVED MOD AT STA 129.00; TITLE WAS BUSHING/CLEVIS MOD). REASON: PAR12-180.			MB	12.05.01
A	NEW ISSUE			MB	06.09.08
REV.	DESCRIPTION			BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. B
DRAWN					
CHECKED		DRAWING NO.			SHEET 1 OF 2
MFG. APPR.	N/A	DSI 9353			
APPROVED		TITLE			SCALE
DE APPR.		BUSHING MOD			NTS
DATE	12.05.01	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

AN5-15A BOLT (1)
 AN960JD516 WASHER (2)
 MODIFIED D2806-3 BUSHING (1)
 MS21042L5 NUT (1)
 OR
 AN6-15A BOLT (1)
 AN960JD616 WASHER (2)
 MODIFIED D2806-3 BUSHING (1)
 MS21042L6 NUT (1)
 (SEE DETAIL C ON SHEET 1
 FOR BUSHING MODIFICATION)



VIEW A-A: D412-630-013/-014 HELI-ACCESS STEP INSTALLATION AT STA 84.29

AN5-15A BOLT (1)
 AN960JD516 WASHER (2)
 MODIFIED D2806-1 BUSHING (1)
 MS21042L5 NUT (1)
 OR
 AN6-15A BOLT (1)
 AN960JD616 WASHER (2)
 MODIFIED D2806-1 BUSHING (1)
 MS21042L6 NUT (1)
 (SEE DETAIL C ON SHEET 1
 FOR BUSHING MODIFICATION)



VIEW B-B: D412-630-013/-014 HELI-ACCESS STEP INSTALLATION AT STA 155.06

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	12.05.01
CERT. NO.:	SH96-69
ISSUE NO.:	7

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>[Signature]</i>	
CHECKED	<i>[Signature]</i>	DRAWING NO. DSI 9353
MFG. APPR.	N/A	REV. B SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE BUSHING MOD
DE APPR.	<i>[Signature]</i>	
DATE	12.05.01	SCALE NTS

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